Amendments to the Specification

Please replace paragraph [0033] with the following amended paragraph:

[0033]

First, the vibration suppressing tool shown in Fig. 6 is a boring tool which includes a holder 1. A throwaway insert 7 is detachably clamped to the front end of the holder 1 by a clamp means 8. A hole as a pocket 4 is formed in the shank 2 of the holder 1 by e.g. electrical discharge machining so as to extend through the shank 2 from one side thereof to the other side. The pocket 4 is located offset from the axial center of the holder 1 toward its front end. A rectangular parallelepiped vibration suppressing piece 5 made of cemented carbide having a specific gravity of 15.1 is received in the pocket 4 [[5]]. Both open ends of the pocket 4 are closed by lid members 6 to prevent the vibration suppressing pieces 5 from coming out of the pocket 4. The pocket 4 has a rectangular cross-section and includes walls 4a and 4b parallel to each other. The shank 2 of the holder 1 shown has a circular cross-section. But the present invention is applicable to a shank having a polygonal cross-section, too.